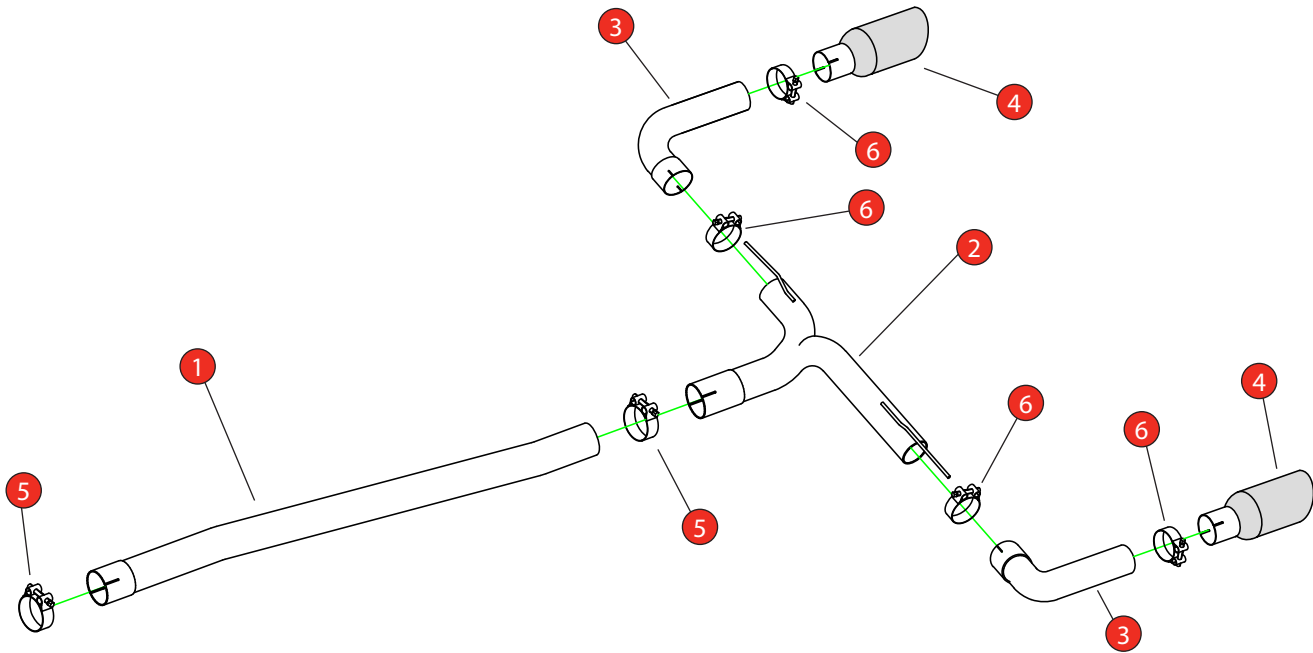


Car	BMW F30/31 330D/335D (340i Style) BMW F32 430D/435D (440i Style)	Part No.	SBMS104CF
Year	2013-2019 / 2013-2020	Fit Kits	470FK
Notes	Requires 340i rear diffuser. Not compatible with AdBlue models. May not be compatible with models that have extra bracing at the rear.	Features	Pipe Diameter:- 76mm

Estimated Fitting Time: 1.5 Hours



NO.	PART NO.	DESCRIPTION	QTY
1	939BM	Link Pipe	1
2	941BM	Rear Silencer Delete (340i Style)	1
3	904BM	Trim Bend	2
4	Z023.10158	Ø90mm Carbon Fibre Ascari Trim	2
Fit Kit: 470FK			
5	Z016.10056	73-79mm Clamp	2
6	Z016.10064	63-68mm Clamp	4

DATE	04/07/2024
ISSUE	00
AUTHORISED	G. O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

Car	BMW F30/31 330D/335D (340i Style) BMW F32 430D/435D (440i Style)	Part No.	SBMS104CF
Year	2013-2019 / 2013-2020	Fit Kits	470FK
Notes	Requires 340i rear diffuser. Not be compatible with AdBlue models. May not be compatible with models that have extra bracing at the rear.	Features	Pipe Diameter:- 76mm

Estimated Fitting Time: 1.5 Hours

Cutting Instructions :



To make it easier to cut the exhaust we recommend removing it from the car. Cut the exhaust 120mm back from the bracket shown above and de-burr the end of the pipe so that the Scorpion pipe is able to slide over it freely.



STAY CONNECTED TO RED POWER.